

Claims

- Sub B4
1. A wood chip screening method wherein the pin chips (9) are separated from the rest of the chips and dosed among chips that are to be led to a subsequent process (7) so that the share of the pin chips (9) relative to the total amount of chips (7) does not exceed a desired value, **characterised** in that a desired amount (20) of the pin chips separated in the screening process, once the screening process has been completed, is led among the chips that are to be led to the subsequent process (7) without intermediate storage.
 2. A chip screening method as defined in claim 1, **characterised** in that the amount of pin chips (20) led among the chips that are to be led to the subsequent process (7) is defined by means of a dosing apparatus (19, 19', 26, 28).
 3. A chip screening method as defined in claim 1, **characterised** in that the amount of pin chips (20) led among the chips that are to be led to the subsequent process (7) is defined by measuring the amount of chips (2) fed into the screening process.
 4. A chip screening method as defined in claim 1, **characterised** in that the amount of pin chips (20) dosed among the chips that are to be led to the subsequent process is defined by measuring the amount of chips fed into the subsequent process (7) from the screening process.
 5. A chip screening method as defined in ~~any one of claims 1 to 4~~ ^{claim 1}, **characterised** in that the amount of pin chips (21) exceeding the desired amount (20) is led among the sawdust or to the chip pile preceding the screening process or to a separate pin pile.
 6. A plant for screening wood chips and for leading them to a subsequent process (7), which plant comprises one or more screening devices (1, 18) and means for dosing the pin chips (9) among chips (7) that are to be led to the subsequent process, **characterised** in that the means (19, 19', 26, 28) for dosing the pin chips (9) among the chips (7) that are to be led to the subsequent process are placed immediately after the screening devices (1, 18) or the conveyors (27, 29) coming therefrom.